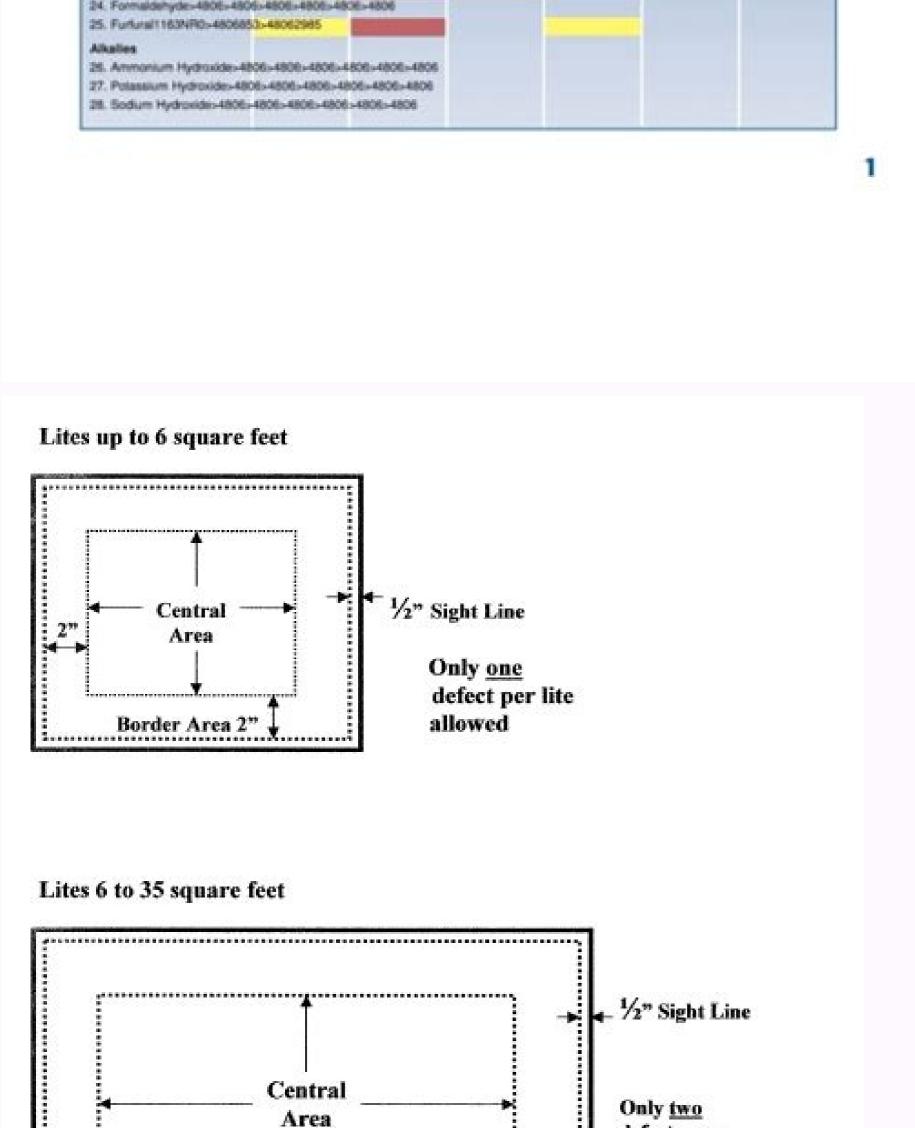


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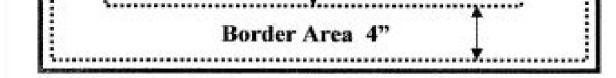


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planation of Ratings T or Breakthrough times are given in minutes and represent the mailzed breakthrough times required by AS TM F 739-96 Method Permeation. The ratings are a part of the ANS215EA 105-2000 renican National Standard for Hand Protection Selection Criteria. e ratings range from 0 to 6 with 6 being the best choice.	Chemical Resistance Ratings 0 - 10 minute breaktrough time 2 - 2 00 minute breaktrough time 3 - 2 00 minute breaktrough time 5 - 2 00 minute breaktrough time 5 - 2 400 minute breaktrough time 6 - 2 400 minute breaktrough time
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and if not revised, either reapproved or withdrawn. The manufacturer shall maintain sufficient controls and control documentation to assure the purchaser that properties determined from test coupons or test bars are produced to meet the ASTM A536 standard. This ensures that our customers obtain the engineered properties required for their specific application. All of our castings are created using the latest heat treatment/chemistry design and controls. The irons listed in Table 1 cover those in general use while those listed in Table 2 are used for special applications, it may be more closely ascertained by appropriate experimentation. Special applications, it may be more closely ascertained by appropriate experimentation. purchase order, castings shall meet special requirements as to hardness, chemical composition, microstructure, pressure tightness, radiographic soundness, magnetic particle inspection dimensions, and surface finish. 6.4 The test coupons shall be poured from the same ladle or heat as the castings they represent. (12.7-mm) Y-block coupon is used. If test coupons shall be poured from the same ladle or heat as the castings they represent. (12.7-mm) Y-block coupon is used. If test coupons shall be poured from the same ladle or heat as the castings they represent. Location of marking shall be as shown on the applicable drawing. 0.005 0.007 0.252 0.357 57.2 NOTE-The gage length and fillets shall be as shown but the ends may be of any shape to fit the holders of the testing machine in such a way that the load shall be as a shown but the ends may be of any shape to fit the holders of the testing machine in such a way that the load shall be as a shown but the ends may be of any shape to fit the holders of the testing machine in such a way that the load shall be as a shown but the ends may be of any shape to fit the holders of the testing machine in such a way that the load shall be as a shown but the ends may be of any shape to fit the holders of the testing machine in such a way that the load shall be as a shown but the ends may be of any shape to fit the holders of the testing machine in such a way that the load shall be as a shown but the ends may be of any shape to fit the holders of the testing machine in such a way that the load shall be as a shown but the ends may be of any shape to fit the holders of the testing machine in such a way that the load shall be as a shown but the ends may be of any shape to fit the holders of the testing machine in such a way that the load shall be as a shown but the ends may be of any shape to fit the holders of the testing machine in such a way that the load shall be as a shown but the ends may be of any shape to fit the holders of the testing machine in such a way that the load shall be as a shown but the ends may be of any shape to fit the holders of the testing machine in such a way that the load shall be as a shown but the ends may be of any shape to fit the holders of the testing machine in such a way that the load shall be as a shown but the ends may be of any shape to fit the holders of the testing machine in such a way that the load shall be as a shown but the ends may be of any shape to fit the holders of the testing machine in such a way that the load shall be as a shown but the ends may be of a shape to fit the holders of the Conshohocken, PA 19428-2959, United States. 9. The store will not work correctly in the case when cookies are disabled. locations of the same iron. (152 mm). The reduced section shall have a gradual taper from the ends toward the center, with the ends 0.003 to 0.005 in. 2 Y-Blocks for Test Coupons in. Designation: A 536 - 84 (Reapproved 1999)e1 Standard Specification for Ductile Iron Castings1 This standard is issued under the fixed designation A 536; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. 12. Chemical Requirements 9.1 It is the intent of this specification to subordinate chemical composition to subordinate chemical properties; however, any chemical requirements may be specified by agreement between the manufacturer and the purchaser. mm 38.1 63.5 NOTE—The length of the keel block shall be 6 in. A superscript epsilon (e) indicates an editorial change since the last revision or reapproval. (13 mm) Dimensions A B C D E For Castings of Thickness 1/2 in. or 50 mm, min, % Grade 60-42-10 Grade 80-60-03 60 000 415 42 000 290 10 70 000 415 5 80 000 555 60 000 415 3 "Y" Block Size For Castings of Thickness Less Than 1/2 in. Ductile iron, depending on grade, offers different properties. A536 Grade 60-40-18, for example, possesses very high strength and wear resistance (though not as wear resistance (though not as wear resistance). If your application requires moderate ductility and impact resistance, coupled with high strength, you may want to consider ASTM A536 Grade 80-55-06. 8. In contrast to gray iron, where the graphite in ductile iron occurs as a network of flakes, the graphite accurs as a network of flakes, the graphite in ductile iron occurs as a network of flakes. influenced by the presence of cores, chills and chaplets, changes in section thickness, and intersections, such as junctions of ribs and bosses. Keywords 16.1 casting; ductile iron; modular iron; spheroidal graphite 4 A 536 APPENDIXES (Nonmandatory Information) X1. 15.2 Government Procurement—When specified in the contract or purchase order marking for shipment shall be in accordance with the requirements of MIL-STD-129. 5 and 6 of Methods and Definitions A 370. Each certification so furnished shall be signed by an authorized agent of the seller or manufacturer. 3 Mold for Modified Keel Block 8.2 Castings shall not have chilled corners or center chill in areas to be machined. If you feel that your comments have not received a fair hearing you should make your views known to the ASTM Committee on Standards, 100 Barr Harbor Drive, West Consholocken, PA 19428. Y-BLOCK S2.1 As a general under black and be for selection of the robert value of t the test molds shown in Figs. or 50-mm gage length shown in Fig. (13 mm) to 11/2 in. 11. Your comments are invited either for revision of this standards and should be addressed to ASTM Headquarters. 6.3 The manufacturer may use separately cast test coupons or test specimens cut from castings when castings when castings and should be addressed to ASTM Headquarters. 6.3 The manufacturer may use separately cast test coupons or test specimens cut from castings when castings and Retests 10.1 The number of representative coupons poured and tested shall be established by the manufacturer, unless otherwise agreed upon with the purchaser. The test coupons shall be cast in open molds made of suitable core sand having a minimum wall thickness of 11/2 in. 12.7 11/2 25.4 21/2 should be decided by the purchaser. transportation employed. A number in parentheses indicates the year of last reapproval. 1.3 No precise quantitative relationship can be stated between the properties of the iron in various locations of the same casting or between the properties of the iron in various locations of the same casting or between the properties of the iron in various locations of the same casting or between the properties of the iron in various locations of the same casting or between the properties of the iron in various locations of the same casting or between the properties of the iron in various locations of the same casting or between the properties of the iron in various locations of the same casting or between the properties of the iron in various locations of the same casting or between the properties of the iron in various locations of the same casting or between the properties of the iron in various locations of the same casting or between the properties of the iron in various locations of the same casting or between the properties of the iron in various locations of the same casting or between the properties of the iron in various locations of the same casting or between the properties of the iron in various locations of the same casting or between the properties of the iron in various locations of the same casting or between the properties of the iron in various locations of the iron in various locating loc temper, or an isothermal heat treatment. 1 Keel Block for Test Coupons 6.2 When investment castings are made to this specification, the manufacturer may use test specimens cast to size using the same thermal treatment as the castings they are made to this specification, the manufacturer may use test specimens cast to size using the same thermal treatment as the castings they are made to this specification, the manufacturer may use test specimens cast to size using the same thermal treatment as the castings they are made to this specification. represent. This confers a number of advantages on ductile iron. Responsibility for Inspection 12.1 Unless otherwise specified in the contract or purchase order, the supplier is responsible for the performation: 3.1.1 ASTM designation, 3.1.2 Grade of ductile iron required (see Table 1, and Sections 4 and 9), 6. 1.0 11/4 1.4 13/4 mm 25.4 31.8 35.6 44.4 NOTE—If desired, the length of the reduced section may be increased to accommodate an extensometer. (mm) in. 1.2 The values stated in inch-pound units are to be regarded as the standard. MECHANICAL PROPERTIES OF CASTINGS X1.1 The mechanical properties of iron castings are influenced by the cooling rate during and after solidification, by chemical composition, by heat treatment, by the design and nature of the mold, by the location and effectiveness of gates and risers, and by certain other factors. 4. (38 mm) For Castings of Thickness of 11/2 in. Except as otherwise specified in the contract or order, the supplier may use his own or any other facilities suitable for the performance of the 3 A 536 FIG. The other two grades can be met either as-cast or by heat treatment.

Full membership to the IDM is for researchers who are fully committed to conducting their research in the IDM, preferably accommodated in the IDM, preferably accommodated in the IDM complex, for 5 ... EGAN, Prof Timothy PhD (Bioinorganic Chemistry), Head of Department and Jamison Professor of Inorganic Chemistry), Head of Department and Jamison Professor of Inorganic Chemistry, Science Faculty, UCT. Research interests: understanding how the malaria parasite deals with the large influx of haem associated with ingestion and degradation of haemoglobin in its digestive vacuole and the effects of antimalarials such as chloroquine, ... PCBN inserts for turning cast iron and hardened steel: pcbn is the short name of polycrystalline cubic boron nitride, and pcbn inserts are mainly for the hard metal turning to replace the conventional machining way ...

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